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[11] Patent Number: 4,742,718 [45] Date of Patent: May 10, 1988 

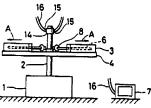
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Attorney, Agent, or Port—Price, Henrycid, Coop DeWitt & Litton

[57] ABSTRACT

As appearants for measuring particle-size distribution which is constructed by arranging a measuring cell or cells in vertical direction, i.e. their longitudinal directions in alignment with the direction of the gravity, or mounting a measuring cell or cells on a rocer rotastable in a horizontal plane so that their longitudinal directions are in alignment with the radial directions as their cells of their cells of a couple of pressure transmitting tubes having lengths different between them into each of said measuring cells and securing best ceals of said pressure transmitting tubes to a present and of said pressure transmitting tubes to a present cells of the particle of the particulation of a powder to be measured in incredioned into said securing the particle of respectation in the measuring collection of a powder to be measured to incredioned into said pressure difference between the difference to the sancting the pressure difference between the difference the particle statistical or determined on the basis of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained amount of powder and a particle state of the obtained when the settling time clapsed.

f Claims, 4 Drawing Sheets



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FIG. 6 illustrates ratios of error in measuring <u>particle-size distribution</u> is
the case when the measurements are conducted at the inserted depths of h.sub.
h.sub.2, and h.sub.3 with a sample of 1-10 .mu.m in particle size. As can be
seen from this figure, the influence of inserted length is weak on the part of
finer particles, but the inserted length greatly affects errors in measuring
the part of coarser particles. The ratio of errors in measuring in the coars
particle range is smaller when the inserted length is greater.

DEFR: FIG. 7 shows a particle-size distribution curve for a representative powder, depicted (in percent) as the ratio of particles remaining in the sieve versus sieve mesh or opening diameter expressed in .mu.m. This curve is divided intended three segments to illustrate the portion of <a href="mailto:particle-size">particle-size distribution</a> that would be measured by each of three pairs of pressure transmitting tubes inserted at depths h1, h2 and h3 in cells containing identical samples of the powder.

In addition, when these procedures are adopted, the <u>calculation of a mean</u> verywhich is usually conducted after measuring multiple samples successively can easily performed. Further, when different samples are introduced in the respective measuring cells, data and the mean value as well as individual dat of different samples can be obtained by only one measuring operation.

CLPR:

1. An apparatus for measuring particle—size distribution of a powder which comprises: a measuring cell for receiving a suspension of particles to be measured, a rotor on which said measuring cell is mounted in a radial direction, a driving unit for rotating said rotor about an axis of rotation, pair of parallel pressure transmitting tubes extending in a radial direction into said cell, each of said tubes having opposite tip and base ends, said time said said in the said tubes are secured from the general direction said axis into said measuring cell with said tip ends at individually differed distances from said axis, and a pressure-detecting unit to which said base end of said pressure transmitting tubes are secured, said pressure detecting unit having a pressure sensitive membrane between said base ends of said tubes for sensing the pressure difference between said tubes, said membrane being adjacent said axis of rotation of said rotor and lying in a plane extending radially thereof, said pressure-detecting unit being electrically connected with a measuring device. with a measuring device.

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An apparatus for measuring particle-size distribution of a powder which

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